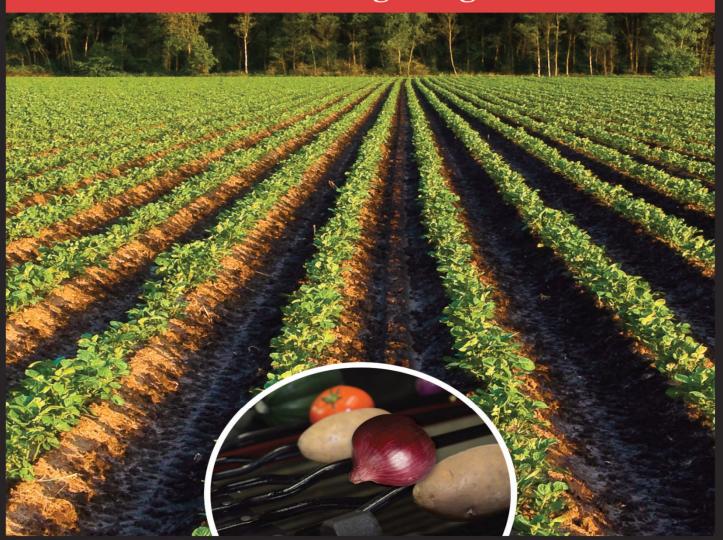




Durabelt, Inc., Montague, PEI 902.838.3535

www.noffsingermfg.com



Proud to be made in America since 1924

Belt Chain | Hook Chain | Rollers | Sprockets | Wire Belt (Sizing Chain)



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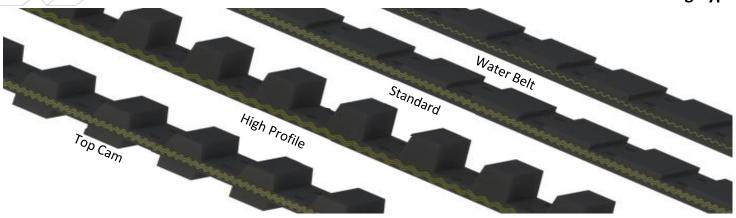




In 1978, belted chain was introduced into the Noffsinger production line. Our belt chain and components have a wide range of applications, including agricultural harvesters (potato, tomato, carrot, onion, sugar beet, ect.), crop sizers, grading and sorting lines, rock pickers/separators, as well as in continuous operation processing plants.



Belting Types



Noffsinger belting is manufactured to strict tolerance for use in belted chain. Common pitches include(mm) 28, 32, 36, 40, 42, 45, 50, 56, 60, 64, 150, 180. Additional profiles & pitches are avaible on request.



<u>Top Cam</u>: Similar to high profile, double profile allows for rod ends to rest below belting, for added bruise protection.



<u>High Profile:</u> High Profile belting allows for driving directly on the belting profile.



<u>Standard Profile:</u> Our most common belting option, standard belting is typically driven on the rods of the web.



<u>Water Belt:</u> Specially designed for high moisture applications.





Joining Methods - Clips

Threaded Joint Clips



Non-Threaded (Riveted) Joint Clips



1-3



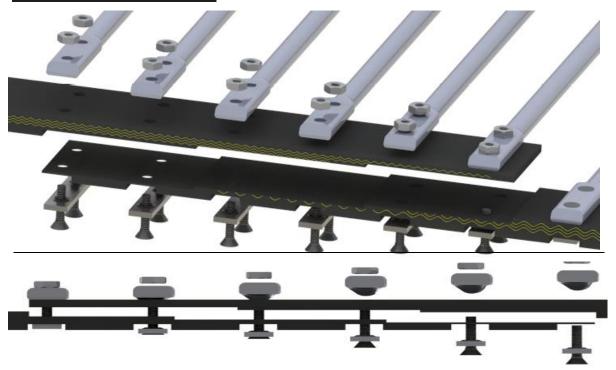
Joining Methods-Skive & Lap

Lap Joint



Lap joints are available in 2, 3 and 4 pitch configurations. Lap joints are considered one of the more economical joining methods, providing high strength while maintaining most of the belts flexibility. Rods can be threaded, fastened, or backing plate used for large diameter sprockets

Skive Joint and Vulcanized

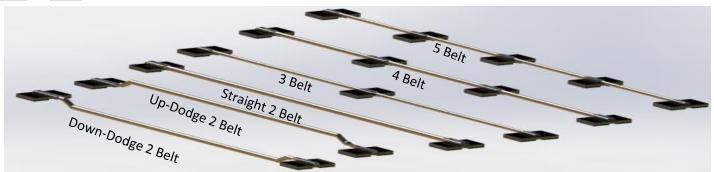


Skive joints are considered to be the strongest and most flexible joining method available. Made to end with same width of belt to accommodate small diameter sprockets. Skive joints are typically made in a 6 pitch configuration. Rods can be threaded or fastened.

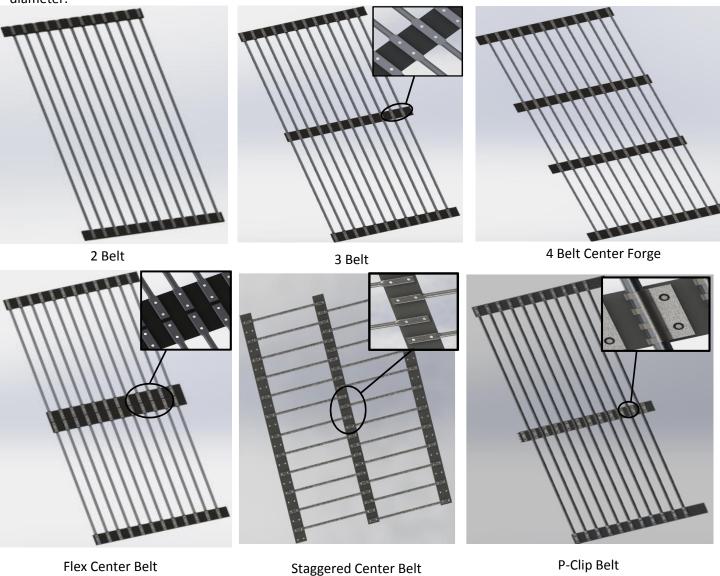




Rod/Belt Types



Noffsinger rods are made from high quality American made carbon steel. Rods available in 3/8", 7/16", 1/2", & 5/8" diameter.



Common configurations are shown above. Rods can be patterned (up dodge, down dodge, plain, choice of covering, flight etc.) according to customer specifications.





Coverings & Flights

Coverings (Bonded)



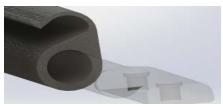
Cushion Cell (C-Cell)

Also known as Pillow Cushion, this is a moderately priced covering for use in normal applications. Cushion cell offers excellent bruise protection in a product that has moderate durability.



Cushion Dome (C-Dome)

C-Dome provides good all around protection in a wide variety of conditions.



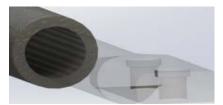
C-Flex (Bonded)

C-Flex provides very good bruise protections, durability and cleans well.



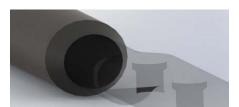
Soft Rubber Tube (SRT)

An economical covering for use in normal applications. Soft rubber tube is durable and offers good bruise protection.



Rubber Tube (RT)

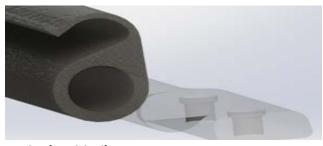
The most durable of all of the coverings, this product provides adequate bruise protection under challenging conditions.



Plastisol (PC)

Plastisol process bonds the material to the rod giving you excellent long lasting bruise protection.

Coverings (Molded)



C-Flex(Molded)

The best all around product, C Flex provides very good bruise protection is quite durable and cleans well under any conditions.



With Ears

Optional Ears add protection over rod ends.



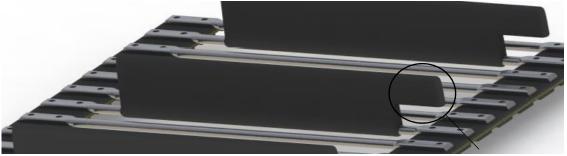
Covering Dimensions

Diameter for Coverings						
		Rod Diameter				
	2D View	3/8	7/16	1/2	5/8	
SRT	Xin	.69"	.75"	.88"	1.0"	
RM	X in		.62"	.75"		
PC	X in	.67"	.734"	.8"	.94"	
C-Cell	x in		.81", 1.", 1.62"	1"	1.19"	
RT	X in	.62"	.69"			



Flights

Standard Flight



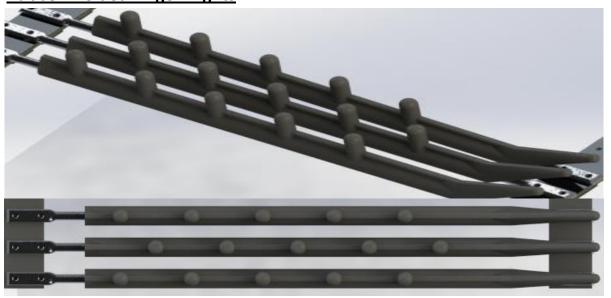
Without Ears(S) With Ears(B)

Extruded Flight



Without Ears With Ears

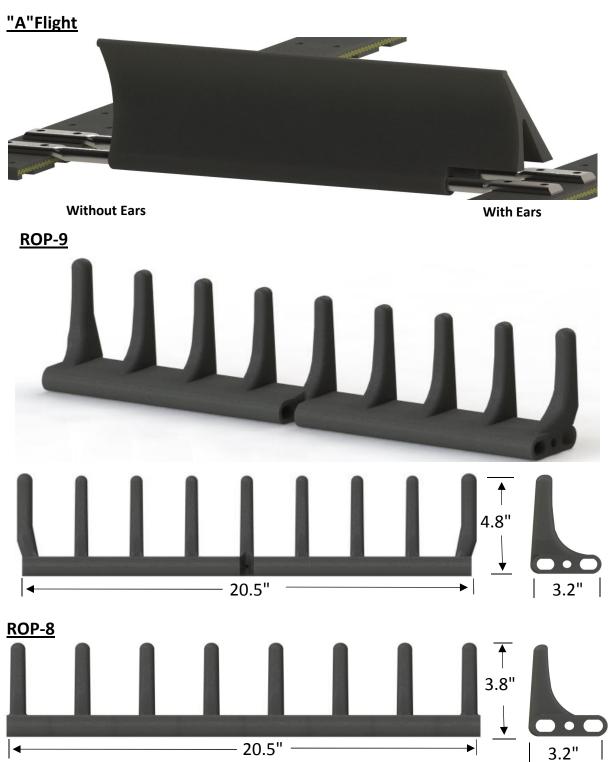
Rubber Molded Finger Flights



Without Ears With Ears



Flights







Side Fingers



NOF-7



NOF-2







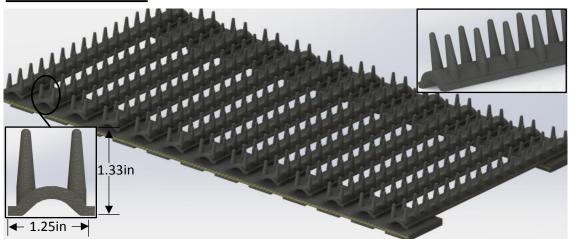
Flight Dimensions

			R	od Diameter	
		3/8	7/16	1/2	5/8
Standard	X in		1.5", 2.5", 3.5"	1.5", 2.5", 3.5"	
"A" Flight	Xin	2",3",4",6"	2",3",4",6"	2",3",4",6"	
Side Wing	X in	1.56", 2.5", 4.5"	1.56", 2.5", 4.5"		
Ext Flight	X in (+)	2",3",4"	2",3",4"	2",3",4"	2",3",4"

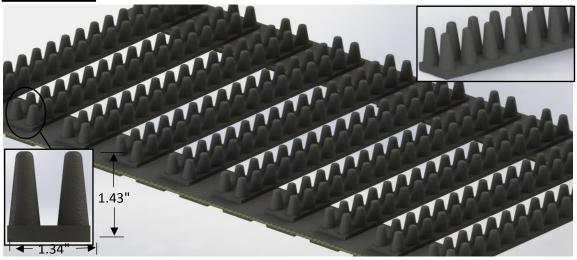




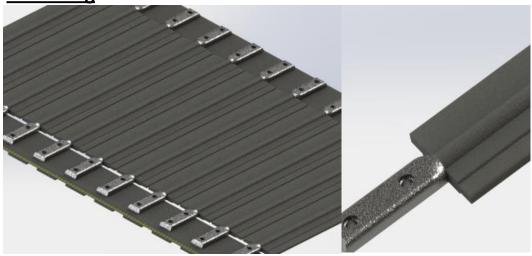
Standard Bristle



Flat Bristle



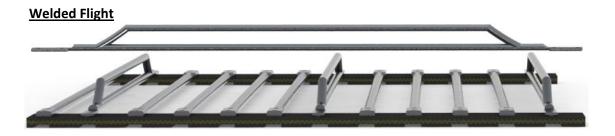
Side Wing



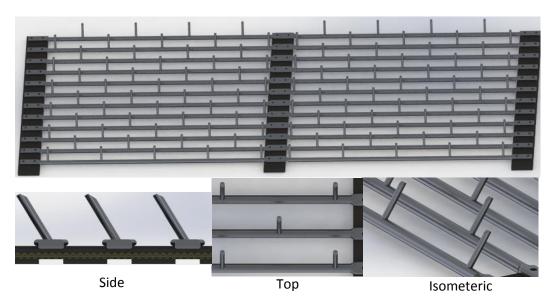


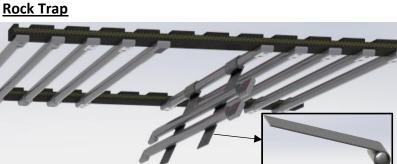


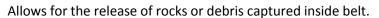
A wide variety of specialty welded products can be fabricated.

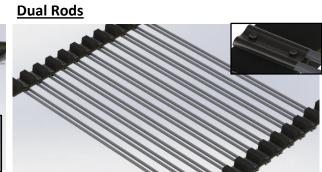


Welded Finger Flights











Ordering Info

When placing your order for Belted Chain, please provide the following information.

1.Rod Diameter	2.Overall Belt Width	3.Number of Belts & Belt Size
38 = 3/8"	1725 = 17-1/4"	260 = 2Belts, 60mm wide
44 = 7/16"	3000 = 30"	275 = 2Belts, 75mm wide
50 = 1/2"	4200 = 42"	360 = 3Belts, 60mm wide
62 = 5/8"	Etc.	375 = 3Belts, 75mm wide
Etc.		
5.LPR(Links Per Roll)	6.Patterns	7.Joining Method
*all rods and master	*Reference any up or	HT=Clips
rod	down offset rods and	LP=lap
	coverings	SK=Skive
		VL=Vulcanized
Example of Orde	ring Description:	•

4.Pitch in Millimeters

Available sizes:

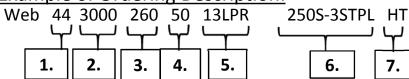
18mm - 300mm.

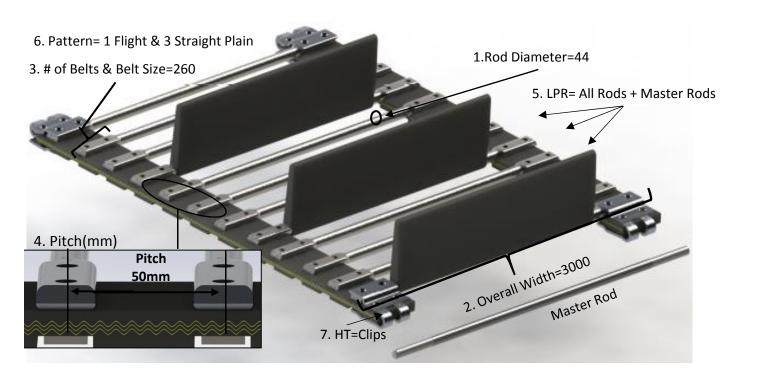
Note:

The following are standard unless requested otherwise.

All belts made with standard profile belting, threaded clips, and 1.25" sprocket run.

Example of Ordering Description:







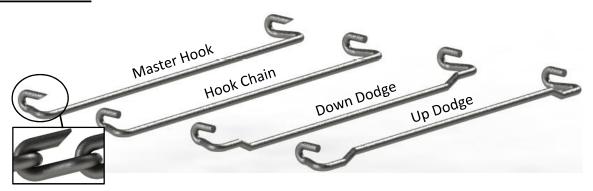


Since the early 1920s, Hook Chain has been used as a standard for conveying produce, rocks, trash, and many other products. Its primary use is in severe applications where strength, toughness, stiffness, and durability are required.





Hook Chain Links



Assembly (Straight Plain)



Assembly (1 Up & 3 Down)



Hook Chain Flights & Coverings

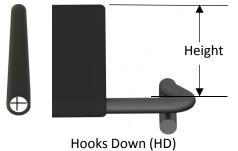


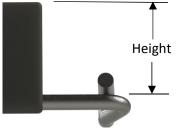




Ordering Info

1. Rod Diameter	2. Overall Width	3. Pitch in Inches	4. Dodge
44=7/16"	1725=17-1/4"	See Chart	DN=Std Down
50=1/2"	3000=30"		ST=Straight
62=5/8"	4200=42"		SP=Special
	Etc.		UP=Std Up
5. Covering	6. Material	7. Flight Type	
-Finger (with or	TC=Tuff Cat (1/2" only)	075=3/4" (S Style Only)	The following method of pitch
without) Ears	SG=Super Grade	150=1-1/2"	measurement can be used
-Standard Flights		250=2-1/2"	when chain is worn or when
-Plastisol		350=3-1/2"	only one link is available.
	A	<u> </u>	Example: If you measure
			2 // take your rod diameter

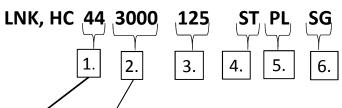


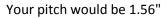


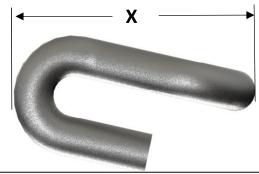
2.44". take your rod diameter (.44") and multiply it by 2.

For this example it would be .88". Now subtract your measurement (2.44"-.88")

Hooks Up (HU), Standard





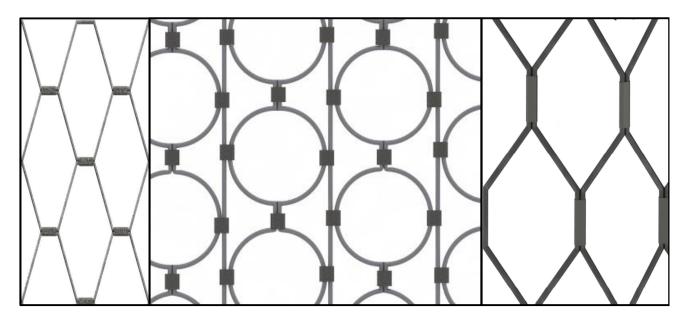


3. Pitch = X - (2*Rod Diameter)

Available Pitches

Pitch	7/16 dia rod	1/2 dia rod	5/8 dia rod
1.00 "	x		
1.25"	x		
1.37"	х	×	
1.56"	х	×	
1.76"	x	x	×
1.88"	x	x	×
2.00"	x	×	x
2.25"	×	X	x
2.37"	x	X	x
2.50"	×	X	x
5.06"			X
6.00"			x



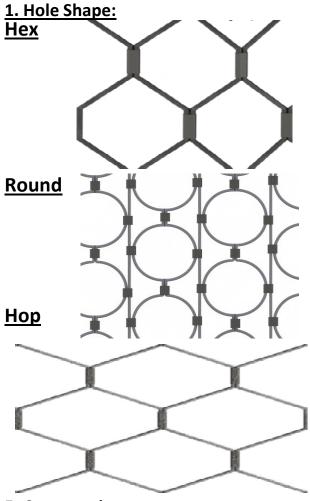


Wire Belt, sometimes called sizing screen or eliminator belt, is used to convey and size many products such as potatoes, onions, tomatoes, apricots, apples, plums, peaches, cherries, nuts, etc. It is available with neoprene coating where gentle handing is required. Available in Hex and Round mesh, with Hex being the most popular since it gives the customer more opening per square foot.



General Ordering Information:

Part Number = Wire Belt, Hole Shape, Hole Size, Belt Width, Wire Size, Construction



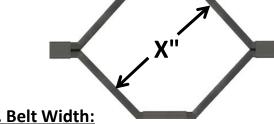
5. Construction:

Galvanized Wire Neoprene Coated Wire Stainless Steel Wire

Special Applications Available:

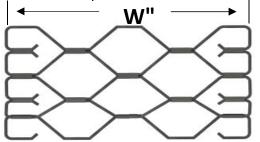
2. Hole Size:

Measure Diagonally Across the Hole to the Inside of the Wire ("X") - Tolerance plus or minus 1/32".



3. Belt Width:

Measure Across the Width of the Belt ("W") -Tolerance will depend on hole size and width.



4. Wire Size:

#10 Gauge .135" Diameter **Standard Duty** Available from 1" to 1-1/8" Hole Size .148" Diameter #9 Gauge **Standard Duty** Available from 1-3/16" to 1-7/16" Hole Size #8 Gauge .162" Diameter **Heavy Duty** Available from 1-1/2" and Larger Hole Size

onion and potato belts.

A wide variety of belts are available for special applications, where special handling characteristics must be taken into consideration. Some of the applications are for hop picking, tomato sorting, nut sorting as well as



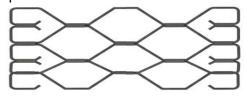
End Bending:

Ordering & Specifications

(Dictated by the Belt Width and Hole Size)

End Bend Same (Even):

Note the wire ends up in the same place on both ends.



End Bend Opposite (Odd):

Note the wire bends a different direction on each end (an "S" shape).



Hop Turn:

Note the wire bends to the outside away from the flow of product.



"Standard" Connector:

Will Last 4-6 Changes Comes Standard On Every Belt Order Part Number 105449

"Snap Lok" Connector:

Must Be Specially Odered Order Part Number 105448

"Wire Lok" Connector:

Very Quick To Change Somewhat Quicker Wear Available In 1-1/2" to 3-1/4" Hole Size Must Be Specially Ordered Order By Part Number According To Size Needed



Repair Clips:

Single clips are available in order to replace those clips worn or broken. Clips can easily be replaced on the sorter line or in the field. These clips will fit all Noffsinger Wire Belt - standard duty or heavy duty.



1/4" Clip C-1 P/N 105450



3/8" Clip C-4 P/N 105451 9GA C-5 P/N 109819 10GA



1/2" Clip C-7 P/N 105453 8GA C-6 P/N 105452 9GA



3/4" Clip C-10 P/N 105456 8GA C-9 P/N 105455 9GA

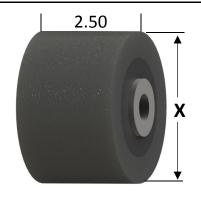




A full line of drive sprockets, friction drive rollers, shakers, flails, and rollers of all types (steel, urethane, and rubber) are available for use with Noffsinger Belt Chain and Hook Chain conveyors. These products are constructed from many types of materials for various conditions and applications.

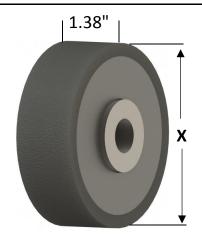


Urethane Rollers



3.5" UR/STL 107598 H.T. Steel 107528 4" UR/STL 107599

Urethane Idlers

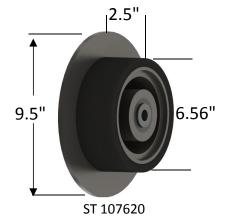


UR/STL 3.5" - 107608 4.0" - 107613 5.0" - 107614

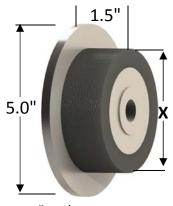
Flange Rollers



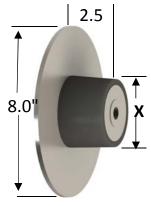




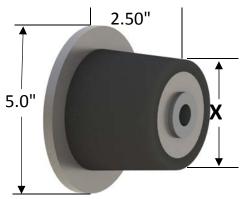




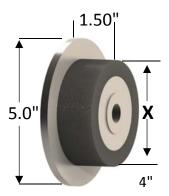
3.5" UR/STL 107601 H.T STEEL 107562



3.5" UR/STL 107593 4.0" UR/STL 107596 5.0" UR/STL 107597

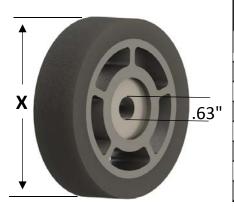


3.5" UR/STL 107591 UR/STL 107594



UR/STL 107625

Urethane Idlers



Idler Rollers Only					
Part Number Diameter Width Bolt Size					
107695	2.75"	1.5"	5/8"		
107702	4"	1"	1/2"		
107667	4"	1"	5/8"		
107703	5"	1"	1/2"		
107668	5"	1"	5/8"		
107716	6"	1"	1/2"		
107669	6"	1"	5/8"		

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Idler Roller Assemblies (includes roller, standoff, bolt, nut and lock washer)					
Part Number	Part Number Diameter Width Bolt size				
107698	4"	1"	1/2"		
107700	4"	1"	5/8"		
107699	5"	1"	1/2"		
107701	5"	1"	5/8"		
107717	6"	1"	1/2"		
107718 6" 1" 5/8"					



Rubber or Solid Urethane

Standoffs					
Length	.50 Bore	.62 Bore			
0.5	109275	107156			
0.75	109277	107135			
1.5	109283	107240			
1.75	109228	107241			
2	109287	109291			



Idler Roller Only					
Part NO.	DIA	Description	Width		
103877	3.25"	Rubber	1.00"		
112652	4.00"	Urethane	1.00"		
103876	4.00"	Rubber	1.00"		
112653	5.00"	Urethane	1.00"		
103875	5.00"	Rubber	1.00"		

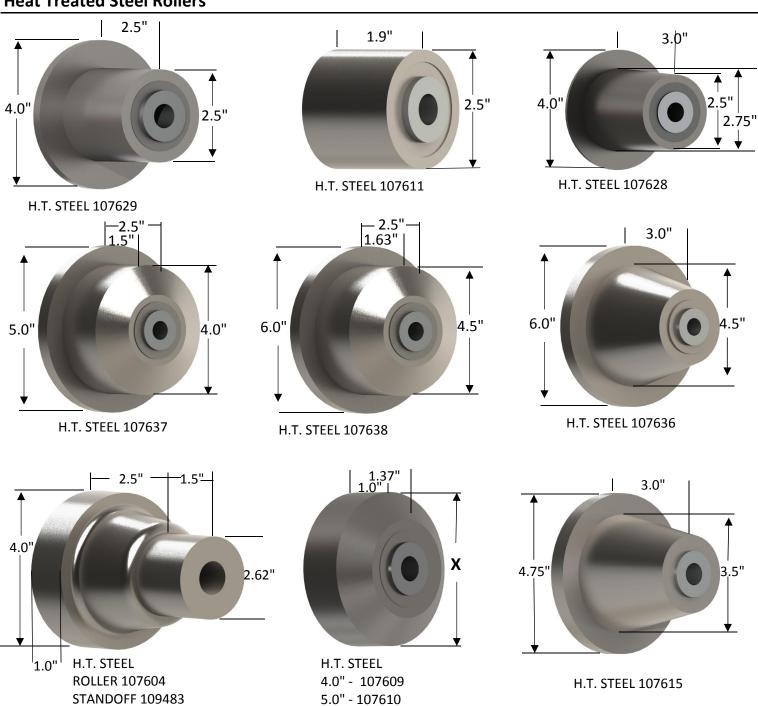
Idler Roller Assemblies (includes roller, spindle, bolt, nut and lock washer)				
Part NO.	DIA	Description	Bore	
103871	3.25"	Rubber	3/8"	
113044	4.00"	Urethane	1/2"	
103870	4.00"	Rubber	1/2"	
113045	5.00"	Urethane	1/2"	
103848	5.00"	Rubber	1/2"	

Spindles				
Standoff	.50 Bore	.62 Bore		
1.25"	112482	111434		
1.75"	111432	111433		



Heat Treated Steel Rollers

ASSEMBLY 107724



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6.0" - 107632





H.T. STEEL 107618

Steel Shakers



Urethane Shakers

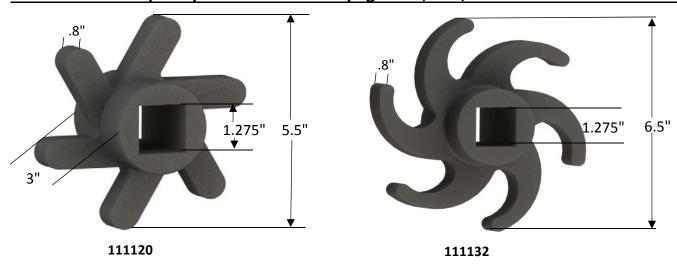


103878 - RUBBER 112662 - URETHANE

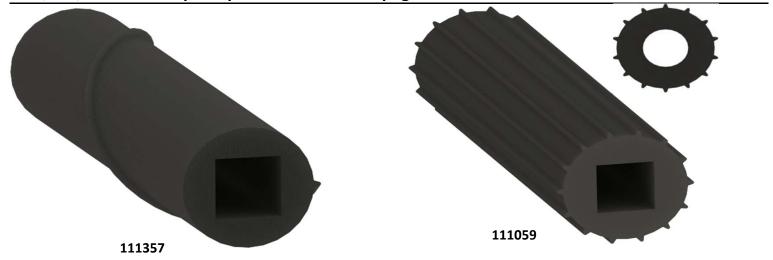


Rubber & Urethane

Star Rollers- Complete part number list on page 4-10,4-11, Available in Rubber & Red Urethane



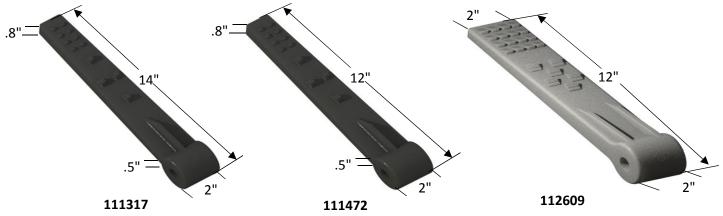
Hex, Rib, & Clod- Complete part number list on page 3-9



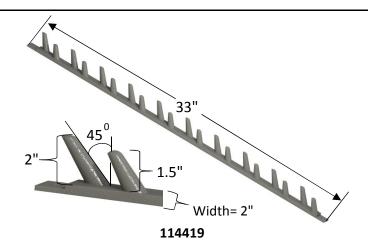


Molded

Flails - Complete part number list on page $\,4-11\,$

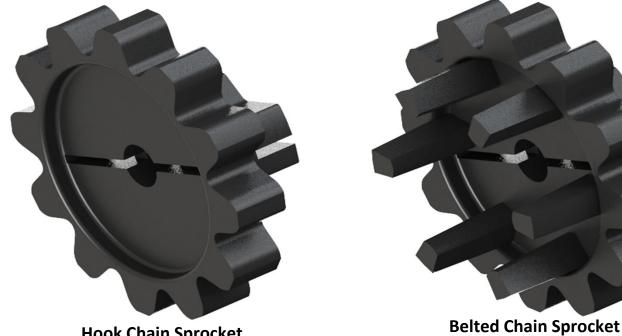


Finger Guard





Sprockets



Hook Chain Sprocket



High Profile

Noffsinger hook and belt chain steel sprockets are made from the highest grade cast iron with the maximum amount of chrome added for extended life. Steel cut and urethane sprockets are also available. Noffsinger has special patterns made exclusively for every sprocket. They are presisiondesigned to exactly match the chain pitch and sprocket run requirements. With Noffsinger's sprockets, there's no loose or sloppy fit because the pattern has been properly engineered. There are a variety of style, with pitches and number of teeth to fit any type of machinery.





Dimensions

Belt Chain		Hook Chain		Hook Chain	
Sprockets	Diameter	Sprockets	Diameter	Sprockets	Diameter
14T28MM	5-3/4"	14T100	4-7/8"	8T175	5-1/2"
18T28MM	7-3/4"	16T100	5-1/2"	9T175	6-1/4"
22T28MM	8-1/2"	18T100	6-1/4"	10T175	7"
		24T100	8-1/4"	12T175	8-1/8"
12T32MM	6"			14T175	9-1/2"
16T32MM	8"	12T902	5-1/4"		
18T32MM	8-1/2"			8T188	5-3/4"
		12T116(32)	5"	10T188	7-3/16"
10T36MM	5-3/4"	14T116(32)	5-7/8"	12T188	8-3/4"
12T36MM	6-1/2"	16T116(32)	6-1/2"	14T188	9-7/8"
14T36MM	7-3/4"	18T116(32)	7-3/8"		
16T36MM	8-1/2"	20T116(32)	8-1/4"	7T200	5-1/4"
	11 1			8T200	6-5/8"
10T40MM	6"	10T125	4-1/2"	9T200	6-3/4"
12T40MM	7-3/8"	11T125	5"	10T200	7-1/2"
14T40MM	8-1/2"	12T125	5-3/8"	12T200	9"
	11	14T125	6-3/16"		
10T42MM	6-1/2"	16T125	6-15/16"	8T225	7"
12T42MM	8"	18T125	8"	10T225	8-7/8"
14T42MM	8-7/8"	20T125	8-7/8"		
	11			8T237	7-3/4"
8T45MM	5-3/4"	10T1375(42)	5-3/16"	12T237	10-1/2"
9T45MM	6-5/16"	12T1375(42)	5-7/8"		
10T45MM	7-1/8"	14T1375(42)	7"	8T250	7-3/4"
12T45MM	8-1/8"	16T1375(42)	7-3/4"	10T250	9-1/2"
14T45MM	9"				
	11 1	9T156	5-1/4"	6T506	11-3/4"
8T50MM	6-3/4"	10T156	6"	5T600	11-3/4"
10T50MM	8"	12T156	7-3/16"		
12T50MM	9-3/8"	14T156	8-3/8"		
14T50MM	11 1				
(5/8"rod exclude)	10-3/4"	16T156	9"		
		18T156	10"		
5T150MM	11-3/8"				
6T126MM	11"				
6T135MM	12"				
7T150MM	14-3/4"				
8T56MM	6-3/4"				
10T56MM	8-7/8"				



PART#

DESCRIPTION

IDLER ROLLERS

112231 ROLLER,IDLER 400D 088RD 100W 103876 ROLLER,IDLER 400D 100RD 100W 103875 ROLLER,IDLER 500D 100RD 100W 111452 ROLLER,IDLER 500D 125SQ 275W 111453 ROLLER,IDLER 500D 150SQ 275W

RIB ROLLERS

111045 ROLLER,RIB 14X300 100RD 55D 111054 ROLLER,RIB 14X300 125RD 55D 111059 ROLLER,RIB 14X300 125SQ 55D 111351 ROLLER,RIB 16X300 100RD 45D 111349 ROLLER,RIB 16X300 125SQ 45D



111362 ROLLER, CLOD 3" SMOOTH, LKD 111464 ROLLER, CLOD 3" SMOOTH, ART 111363 ROLLER, CLOD 3-1/2" SMOOTH, LKD 111465 ROLLER, CLOD 3-1/2" SMOOTH, ART 111364 ROLLER, CLOD 4" SMOOTH, LKD 111466 ROLLER, CLOD 4" SMOOTH, ART 111365 ROLLER, CLOD 5" SPIRAL, LKD 111467 ROLLER, CLOD 5" SPIRAL, ART 111366 ROLLER, CLOD 10" SPIRAL, LKD 111780 ROLLER, CLOD 10" SPIRAL, ART

HEX OR SHAFT DRIVE

111357 ROLLER,CLOD 3" SMOOTH, Hex 111354 ROLLER,CLOD 3" SMOOTH, ST 111358 ROLLER,CLOD 3-1/2" SMOOTH, Hex 111355 ROLLER,CLOD 3-1/2" SMOOTH, ST 111359 ROLLER,CLOD 4" SMOOTH, Hex 111356 ROLLER,CLOD 4" SMOOTH, ST 111360 ROLLER,CLOD 5" SPIRAL, Hex 111352 ROLLER,CLOD 5" SPIRAL, ST







^{*}Most rubber molded parts are available in red urethane.
Please inquire with sales for details.



ACORN ROLLERS

111007 ACORN, FULL 100RD 45D 111009 ACORN, FULL 125RD 45D 111013 ACORN, FULL 125SQ 45D 111015 ACORN, HALF 100RD 45D 111005 ACORN, HALF 125RD 45D 111017 ACORN, HALF 125SQ 45D

FLAILS

111472 FLAIL, RUBBER 12 TAPERED 062B 75D 111317 FLAIL, RUBBER 14 TAPERED 062B 75D 112609 FLAIL, RUBBER 12 STRAIGHT 062B 75D

FINGER ROLLER

111118 ROLLER, FINGER 550D 275L 125B 6PT 45D 111123 ROLLER, FINGER 550D 275L 150B 6PT 45D 111120 ROLLER, FINGER 550D 300L 125B 6PT 45D 111126 ROLLER, FINGER 550D 300L 150B 6PT 45D 111121 ROLLER, FINGER 550D 350L 125B 6PT 45D 111127 ROLLER, FINGER 550D 350L 150B 6PT 45D

ELIMINATOR STAR ROLLERS

112327 ROLLER,STAR 525D 125L 125B 10PT 45D 112328 ROLLER,STAR 525D 125L 150B 10PT 45D 112313 ROLLER,STAR 625D 125L 125B 6PT 55D 112314 ROLLER,STAR 625D 125L 125B 6PT 70D 112315 ROLLER,STAR 625D 125L 150B 6PT 70D 112316 ROLLER,STAR 625D 125L 150B 6PT 70D 112274 ROLLER,STAR 650D 125L 125B 14PT 55D 112276 ROLLER,STAR 650D 125L 125B 14PT 70D 112275 ROLLER,STAR 650D 125L 150B 14PT 55D 112277 ROLLER,STAR 650D 125L 150B 14PT 70D 116789 ROLLER,STAR 700D 275L 125B 5PT 45D

SPACERS FOR STAR ROLLERS

111341 SPACER, RUBBER 225D 025L 125B 111342 SPACER, RUBBER 225D 038L 125B 111343 SPACER, RUBBER 225D 044L 125B 111344 SPACER, RUBBER 225D 062L 125B

BUSHING

103761 1/2" Bore x 1-1/4" Long x 5/8" OD 103762 1/2" Bore x 3/4" Long x 5/8" OD



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STAR ROLLERS

111132 ROLLER,STAR 525D 275L 125B 5PT 45D 111335 ROLLER,STAR 625D 125L 125B 6PT 55D 111336 ROLLER,STAR 625D 125L 125B 6PT 70D 111331 ROLLER,STAR 625D 125L 125B 12PT 55D 111332 ROLLER,STAR 650D 125L 125B 12PT 55D 111333 ROLLER,STAR 650D 125L 125B 12PT 70D 111334 ROLLER,STAR 650D 125L 125B 12PT 70D 111134 ROLLER,STAR 650D 275L 125B 6PT 45D 111312 ROLLER,STAR 650D 300L 125B 6PT 55D

SPACERS FOR ELIMINATOR ROLLERS

112353 SPACER,RUBBER 250D 025L 125B 112354 SPACER,RUBBER 250D 025L 150B 111315 SPACER,RUBBER 250D 050L 125B 112355 SPACER,RUBBER 250D 050L 150B 112356 SPACER,RUBBER 250D 062L 125B 112357 SPACER,RUBBER 250D 062L 150B 111340 SPACER,RUBBER 250D 075L 125B 112358 SPACER,RUBBER 250D 075L 150B 111338 SPACER,RUBBER 250D 150L 125B 111337 SPACER,RUBBER 250D 150L 125B

MISC

111397 FLAIL, RUBBER 4PT CLEANING 103878 SHAKER 3PT 75D 103879 ROLLER, CONE 75D







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