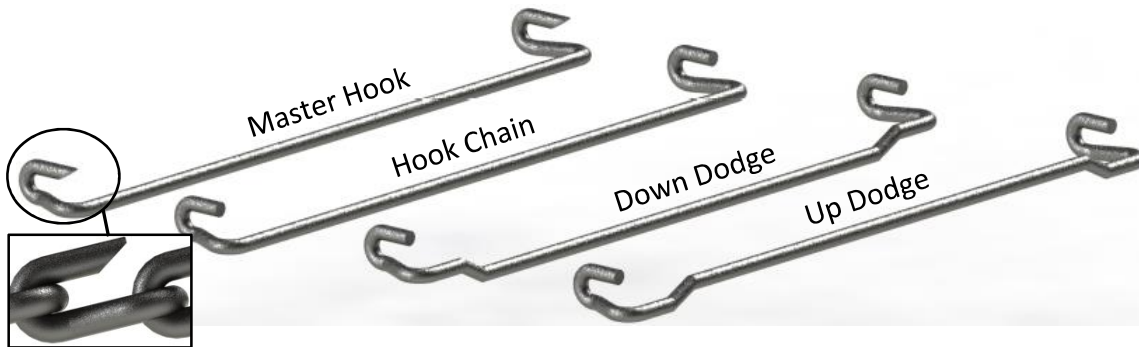




Since the early 1920s, Hook Chain has been used as a standard for conveying produce, rocks, trash, and many other products. Its primary use is in severe applications where strength, toughness, stiffness, and durability are required.



Hook Chain Links



Assembly (Straight Plain)



Assembly (1 Up & 3 Down)



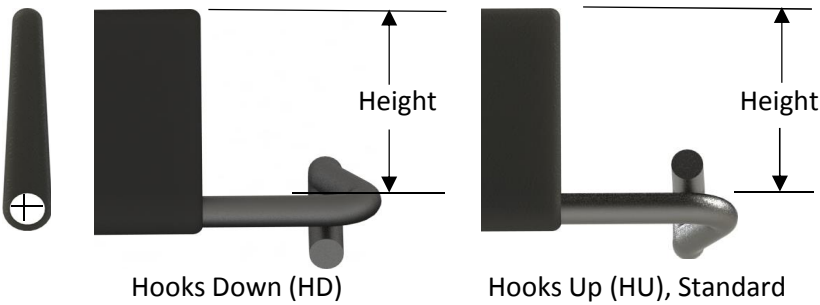
Hook Chain Flights & Coverings





Hook Chain Ordering Info

1. Rod Diameter 44=7/16" 50=1/2" 62=5/8"	2. Overall Width 1725=17-1/4" 3000=30" 4200=42" Etc.	3. Pitch in Inches See Chart	4. Dodge DN=Std Down ST=Straight SP=Special UP=Std Up
5. Covering -Finger (with or without) Ears -Standard Flights -Plastisol	6. Material TC=Tuff Cat (1/2" only) SG=Super Grade	7. Flight Type 075=3/4" (S Style Only) 150=1-1/2" 250=2-1/2" 350=3-1/2"	The following method of pitch measurement can be used when chain is worn or when only one link is available.

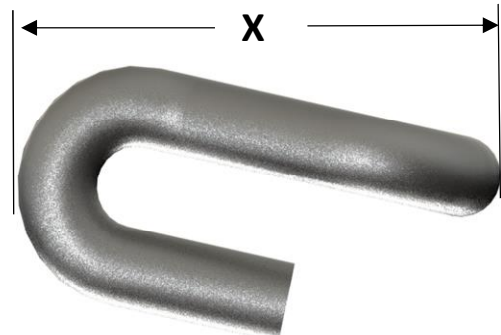
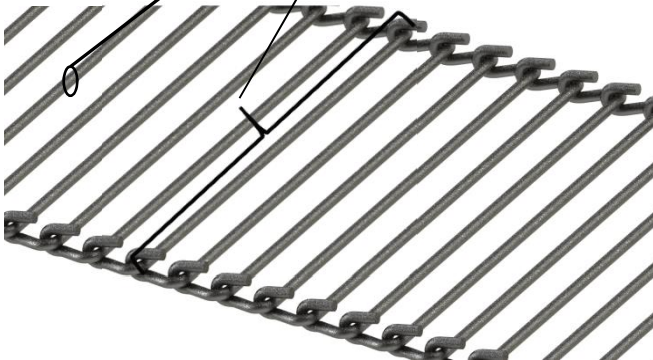


Example: If you measure 2.44". take your rod diameter (.44") and multiply it by 2.

For this example it would be .88". Now subtract your measurement (2.44"-.88")

Your pitch would be 1.56"

LNK, HC 44 3000 125 ST PL SG
 1. 2. 3. 4. 5. 6.



$3. \text{ Pitch} = X - (2 * \text{Rod Diameter})$

Available Pitches

Pitch	7/16 dia rod	1/2 dia rod	5/8 dia rod
1.00 "	x		
1.25"	x		
1.37"	x	x	
1.56"	x	x	
1.76"	x	x	x
1.88"	x	x	x
2.00"	x	x	x
2.25"	x	x	x
2.37"	x	x	x
2.50"	x	x	x
5.06"			x
6.00"			x